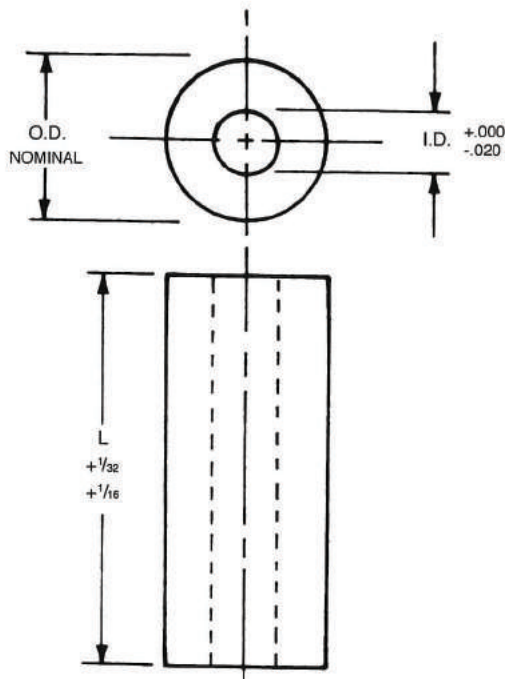


PUNCH STRIPPERS DIE SPRINGS

"U" Stripper/Springs are pure **uncolored 90 A durometer** urethane with 30% maximum deflection.



I.D.'s are wring fit for standard punches – dowels-stripper bolts etc.

Pressure shown are as free standing when mounted wring fit pressures will be approximately 25% greater.

Urethane deflects but does not compress, spacing consideration should allow for expansion equal to deflection.

Clear 90 A durometer urethane stripper/springs offer more travel (deflection) 30% maximum – visible quality check.

PART #	LENGTH L	I.D.	O.D.	LOAD POUNDS TO DEFLECT			
				1/8	1/4	3/8	1/2
U 1	1 1/4	3/16	11/16	125	230	400	–
	1 1/2			120	225	390	–
	T 25			–	–	–	–
U 2	1 1/4	1/4	3/4	135	250	420	–
	1 1/2			120	240	380	–
	1 3/4			125	230	345	–
	2			115	215	300	–
	2 1/4			110	200	270	–
	T 25			–	–	–	–
U 3	1 1/4	5/16	13/16	160	300	500	–
	1 1/2			150	280	445	–
	1 3/4			140	260	390	–
	2			135	240	350	–
	2 1/4			125	220	310	–
	T 25			–	–	–	–
U 4	1 1/4	3/8	7/8	170	320	510	–
	1 1/2			160	310	475	–
	1 3/4			150	290	440	–
	2			140	260	390	–
	2 1/4			130	225	350	–
	T 25			–	–	–	–
U 5	1 1/4	1/2	1	205	370	550	–
	1 1/2			195	355	520	–
	1 3/4			180	335	480	–
	2			165	305	440	–
	2 1/4			150	270	395	520
	2 1/2			140	240	350	490
	T 25			–	–	–	–
U 6	1 1/4	5/8	1 1/8	240	420	610	–
	1 1/2			235	410	600	–
	1 3/4			230	400	590	–
	2			225	390	575	–
	2 1/4			220	375	550	790
	2 1/2			205	360	525	760
	T 25			–	–	–	–
U 7	1 1/2	3/4	1 3/8	380	675	950	–
	1 3/4			360	645	920	–
	2			340	610	885	–
	2 1/4			320	575	810	1150
	2 1/2			275	525	735	1070
	2 3/4			240	475	670	980
	3			210	410	600	875
	T 25			–	–	–	–
U 8	1 1/2	7/8	1 5/8	480	870	1260	–
	1 3/4			470	850	1240	–
	2			450	825	1210	–
	2 1/4			440	800	1175	1660
	2 1/2			425	770	1120	1600
	2 3/4			410	740	1075	1525
	3			395	705	1025	1430
	T 25			–	–	–	–
U 9	1 1/2	1	1 3/4	570	980	1400	–
	1 3/4			550	970	1385	–
	2			530	955	1370	–
	2 1/4			510	930	1345	1850
	2 1/2			485	900	1315	1800
	2 3/4			465	865	1275	1745
	3			440	820	1235	1675
	T 25			–	–	–	–