





**ALSCO TOOL AND DIE MAKERS SPRINGS FILL THE NEED FOR STANDARDIZED SPRINGS FOR TOOL ROOM USE. THEY ARE MADE OF THE BEST SPRING STEEL, CAREFULLY HARDENED FOR CORRECT ACTION.**

- They do not shift or loosen.
- Neat appearing
- Cost only a fraction of handmade make-shifts

The self-locking styles have three Locking Ears which bite into the steel and prevent any movement. They are ideal where vibration is a problem.

**Use on Die Work**

- For stock guides on compound dies
- On pick-off fingers
- Knock off for large compound pad

PART NUMBER	SIZE	SCREW SIZE	PACKAGE COUNT
 <b>A-1 (Self-Locking)</b> <b>A-2 (Self-Locking)</b>	1" x .010 1" x .015	Number 6 Number 6	50 and 100 50 and 100
 <b>B-1 (Self-Locking)</b> <b>B-2 (Self-Locking)</b>	1-1/2" x .015 1-1/2" x .020	Number 8 Number 8	50 and 100 50 and 100
 <b>C-1</b> <b>C-2</b>	2" x .020 2" x .025	Number 10 Number 10	50 and 100 50 and 100
 <b>D-1</b> <b>D-2</b>	2-3/4" x .025 2-3/4" x .032	Number 10 Number 10	25 and 50 25 and 50

**SPRING ASSORTMENT**  
 12 EACH --- A thru C Series  
 6 each --- D Series

**ORDER BY PART NO.**  
**A D**

# ALSCO STRIPPER BOLT SHIMS

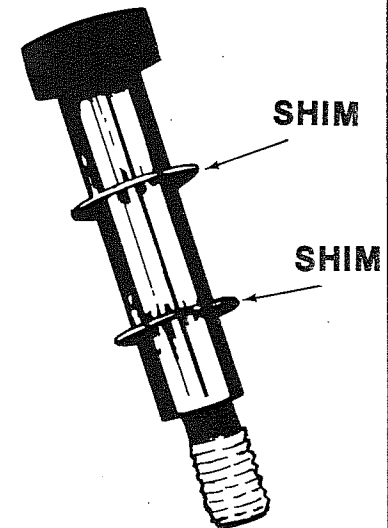
*Stripper*

FIT STANDARD BOLTS AND ELIMINATE THE NEED FOR RE-COUNTERBORING OR TURNING OF BOLTS TO MAINTAIN STRIPPER HEIGHTS WHEN SHARPENING DIES. AS THEY ARE PRECISION MADE FOR CONCENTRICITY, BORE SIZE AND FLATNESS, THEY ALSO HAVE MANY USES FOR FITTING GEARS, PULLEYS ETC. ON SPECIAL MACHINE ASSEMBLIES.

BOLT SIZE	OUTSIDE DIAMETER	INSIDE DIAMETER	FOUR THICKNESSES
1/4 inch	.370	.251	.005-.010-.015-.020
5/16 inch	.432	.3135	.005-.010-.015-.020
3/8 inch	.557	.376	.005-.010-.015-.020
1/2 inch	.745	.501	.005-.010-.015-.020
5/8 inch	.874	.626	.005-.010-.015-.020
3/4 inch	.999	.751	.005-.010-.015-.020

**ORDER BY BOLT SIZE AND THICKNESS**

**PACKAGED 50 PIECES PER BOLT SIZE AND THICKNESS**  
**MINIMUM ORDER: One package (50 pieces)**



**ALSCO STRIPPER BOLT SHIM KIT:**

**Part No. A S**